



**Work Order – WO0068426**  
**Forge Approval – Renewal**  
**Certificate No: FOR-0068426**

Attention: OFAR S.P.A. (WCN: 638695)

The documents shown in the attached list are reviewed or filed for reference in accordance with the applicable requirements of the following and the facility is considered approved to manufacture forgings for machinery components as outlined in the process/product approval.

- ABS Rules for Materials and Welding, Part 2 (2024)

Please note it is the responsibility of the facility to inform ABS of any changes to the manufacturing parameters and request annual endorsement survey or renewal of approval prior to the five-year expiry date.

Refer to attachments, Process/Product Approval, Manufacturer Approval Certificate (FOR-0068426).

For any clarifications, contact James Oehrle at +1-281-877-6148, [joehrle@eagle.org](mailto:joehrle@eagle.org).

Very truly yours,

Gareth Burton  
Senior Vice President of Engineering

Electronically Signed by: Satya Meruva

Documents List

| Drawing No.                      | Rev. No. | Title   | Status                             |
|----------------------------------|----------|---|------------------------------------|
| Client Letter                    | -        | Manufacturing changes<br>2024 Declaration<br>SIGNED | Reviewed                           |
| Production Record                | -        | ABS Jobs List 2019-<br>2024                         | Reviewed                           |
| CERT-00051-93-AQ-MIL-<br>SINCERT | -        | ISO 9001:2015                                       | Filed by ABS for<br>Reference Only |

Electronic copies of the documents, appropriately stamped, are available in the ABS Client Portal.

Process/Product Approval

Certificate No. FOR-0068426

|                                |   |
|--------------------------------|---|
| <b>Grade</b>                   | Non-ABS Grades:<br><ul style="list-style-type: none"> <li>- Carbon, C-Mn &amp; Low Alloy Steels</li> <li>- Austenitic, Martensitic, Duplex and Super Duplex Stainless Steels</li> </ul> |
| <b>Melting Practice</b>        | ABS Approved Sources  |
| <b>Casting Practice</b>        | ABS Approved Sources  |
| <b>Forging Process</b>         | Open Die Forging  |
| <b>Maximum Weight</b>          | 40,000 kg   |
| <b>Maximum Thickness</b>       | 1,200 mm  |
| <b>Heat treatment facility</b> | In-house  |
| <b>Application Examples</b>    | Gears, Compressors, Pumps, Valves, Turbines, Generators etc.  |

Note: Weld repairs and PWHT, if applicable, to ABS certified castings are to be approved prior to commencing the repair.



CERTIFICATE NUMBER  
FOR-0068426

ISSUING OFFICE  
Houston Materials

# CERTIFICATE OF FORGING FACILITY AND PROCESS APPROVAL

This is to certify that a representative of ABS did, at the request of

**OFAR S.P.A.**

VIA DEL'ARTIGIANATO, NO. 57, CIVIDALE

DEL FRIULI, UDINE, Italy, 33043

attend its facilities as indicated in the ABS Genoa Port port office survey report number 6284611 dated 04 March 2024 in order to carry out a survey of the facilities and associated quality procedures. The facility is considered capable of manufacturing

***Stainless Steel Forging and Steel Forging components for marine applications***

in accordance with the ABS Approval letter (Reference WO0068426), ABS Rules, designated standards and ABS approved drawings. The approval is valid till 23 December 2028 subject to adherence to relevant ABS Rules, Survey requirements and annual endorsement by an ABS representative.

**Marcus Cridland**  
**Chief Metallurgist, ABS**

ISSUE DATE: 04 March 2024

EXPIRY DATE: 23 December 2028

FIRST ANNUAL  
ENDORSEMENT:

SECOND ANNUAL  
ENDORSEMENT:

THIRD ANNUAL  
ENDORSEMENT:

FOURTH ANNUAL  
ENDORSEMENT:

NOTE: This certificate evidences compliance with one or more of the Rules, Grades, standards or other criteria of ABS or a statutory, industrial or manufacturer's standards. It is issued solely for the use of ABS, its committees, its clients or other authorized entities. This Certificate is a representation only that the structure, item of material, equipment, machinery or any other item covered by this Certificate has met one or more of the Rules, Grades, standards or other criteria of ABS as of the date of issue. Parties are advised to review the Rules for the scope and conditions of classification and to review the survey records for a full description of any restrictions or limitation on the vessel's service or surveys. The validity, applicability and interpretation of this Certificate is governed by the Rules and standards of ABS who shall remain the sole judge thereof. Nothing contained in this Certificate or in any notation made in contemplation of this Certificate shall be deemed to relieve any designer, builder, owner, manufacturer, seller, supplier, repairer, operator or other entity of any warranty express or implied.